

# 481-X BILLET BLOCK

## BORE SIZES AVAILABLE

- 4.440" - 10" & 10.4" DECK HEIGHT
- 4.500" - 10" & 10.4" DECK HEIGHT

## MAIN BEARINGS AND MAIN CAPS

- **MAIN BEARINGS:** STANDARD BIG BLOCK CHEVY
- **MAIN CAPS:** 7075 T-6 Billet  
Cross bolted center 3 main caps  
H-11 tool steel main studs

## CAM AND LIFTER SPECS

.850" RAISED CAM

- **LIFTER SIZES AVAILABLE:**

- .904" AJPE Custom
  - .904" Jesel "Dog Bone"
  - .937" Jesel "Key Way"
- with Bronze Bushings*

- **LIFTER SPACING:**

AJPE (Specific to 481-X only)

- **CAM BEARINGS:**

Standard: 2.125" Big Cam  
60mm Babbit optional

- **CAMSHAFT:**

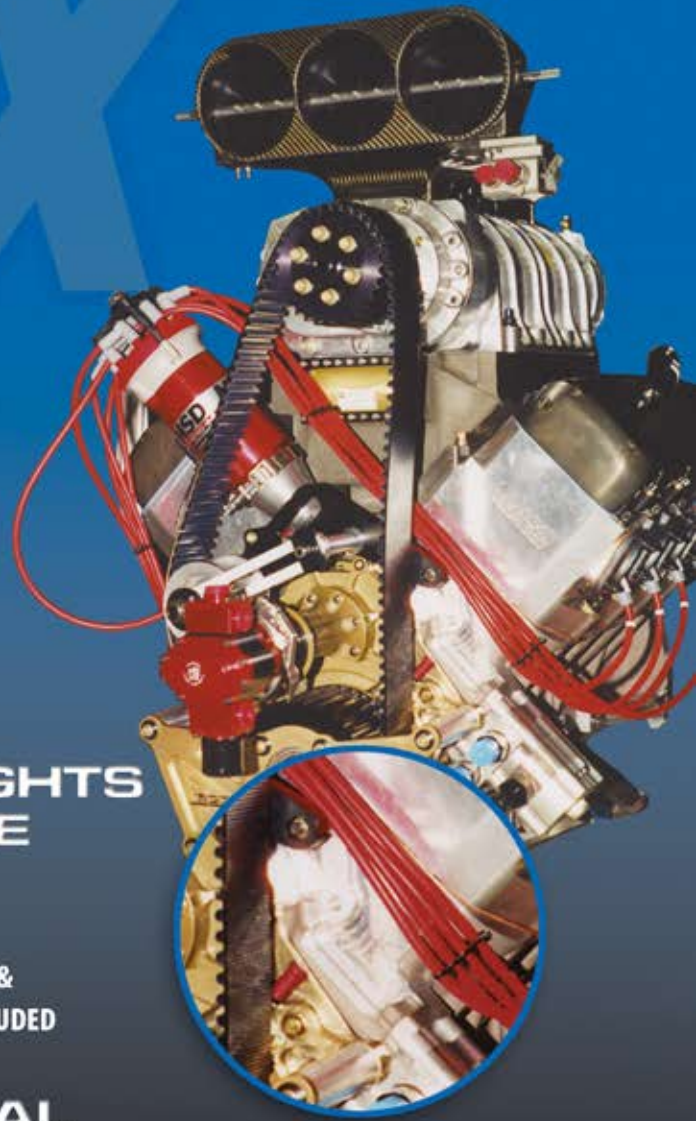
Must use AJPE Custom  
Cam Cores only

## DECK HEIGHTS AVAILABLE

- 10.400" PRO MOD DECK
- 10.00" SHORT DECK
- **COMPLETE HEAD STUD KIT &  
HARDWARE PACKAGE INCLUDED**

## ADDITIONAL INFORMATION

- **BELL HOUSING:** All 481-X blocks have both  
Chevy & Chrysler Bell Housing patterns
- **OIL PUMP:** External Chrysler style oil pump,  
2 stage dry sump is standard
- **OIL PAN:** Flat pan gasket design for easy service
- **MAG DRIVE:** Angled mag drive mounts in front of  
block (similar to 426 Hemi)



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# AJPE

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